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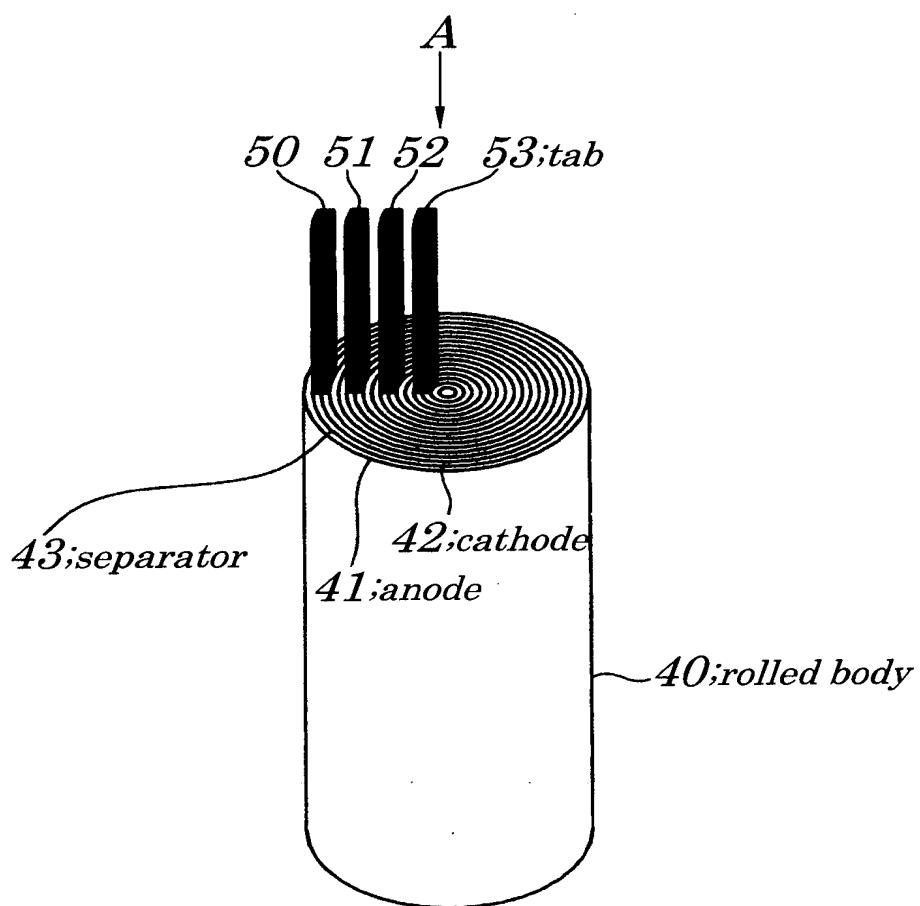
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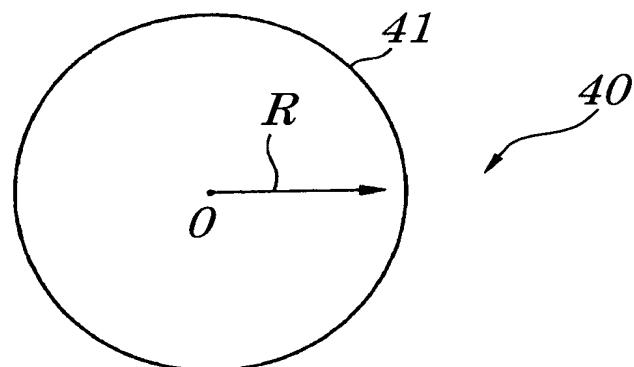
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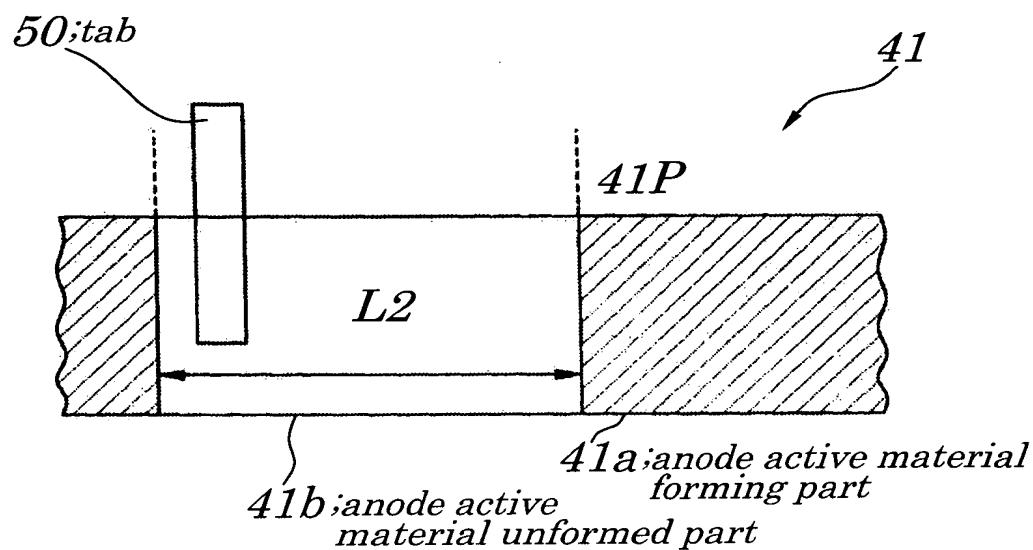
**FIG.1**



**FIG.2A**

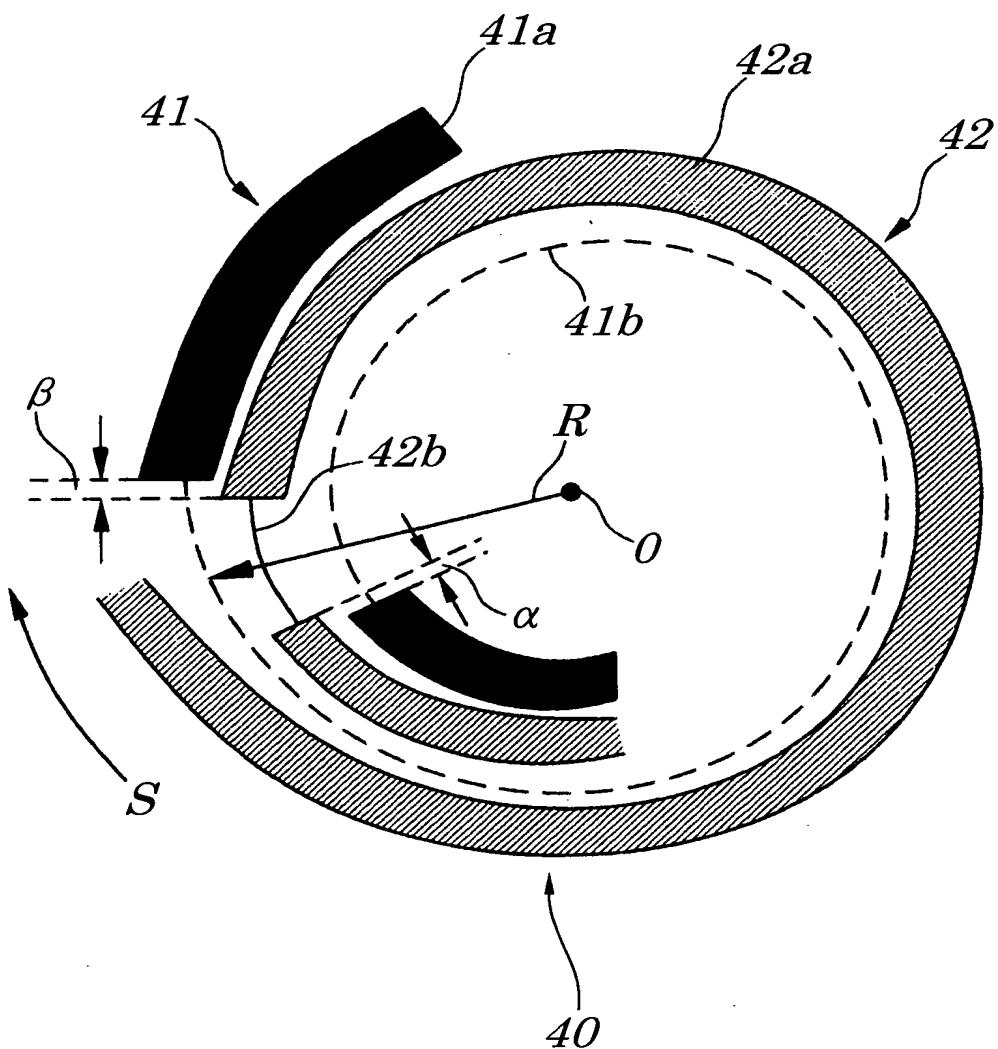


**FIG.2B**



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**FIG.3**



*41b:anode active material unformed part*

*42b:cathode active material unformed part*

*$\alpha$  ,  $\beta$  :deviation*

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FIG. 4A

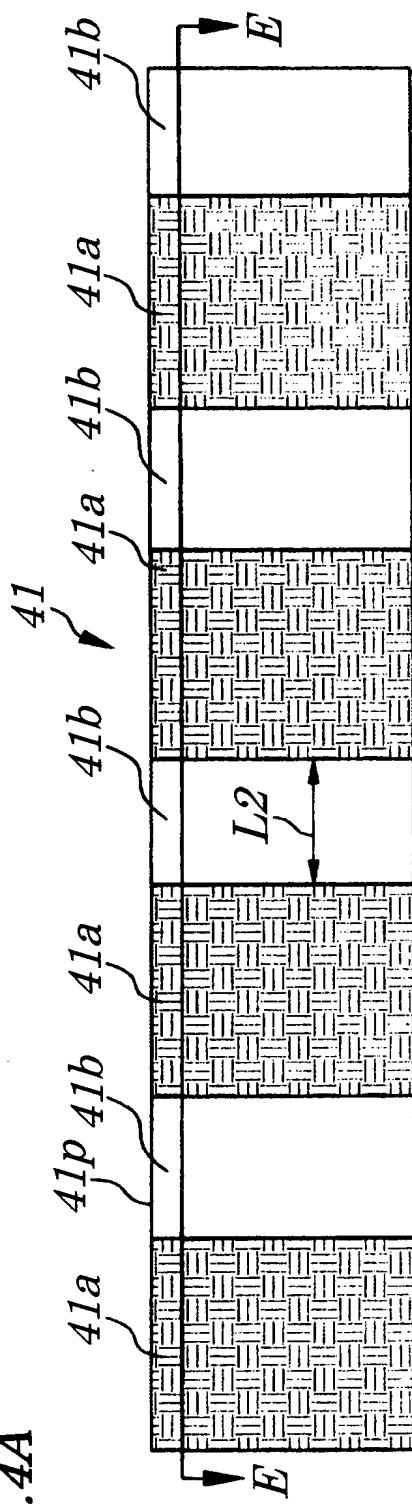


FIG. 4B

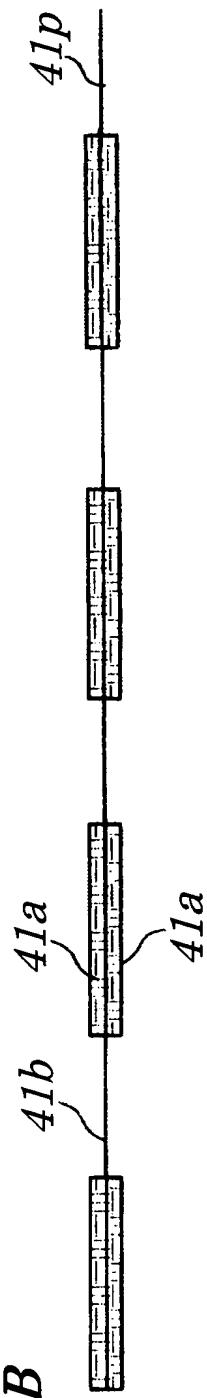


FIG. 5A

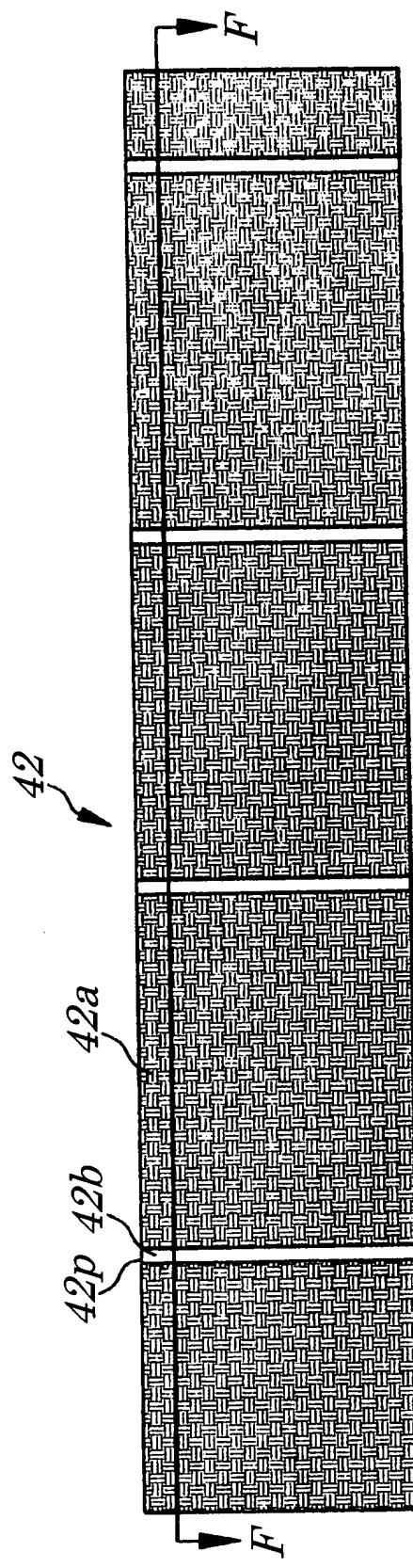


FIG. 5B

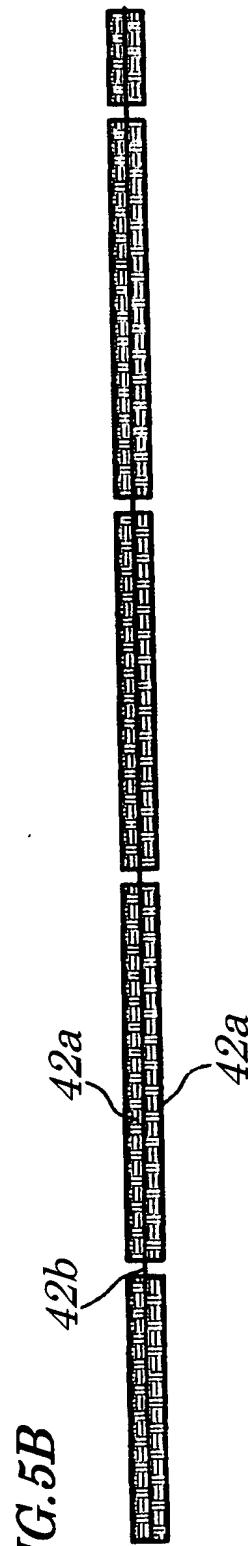
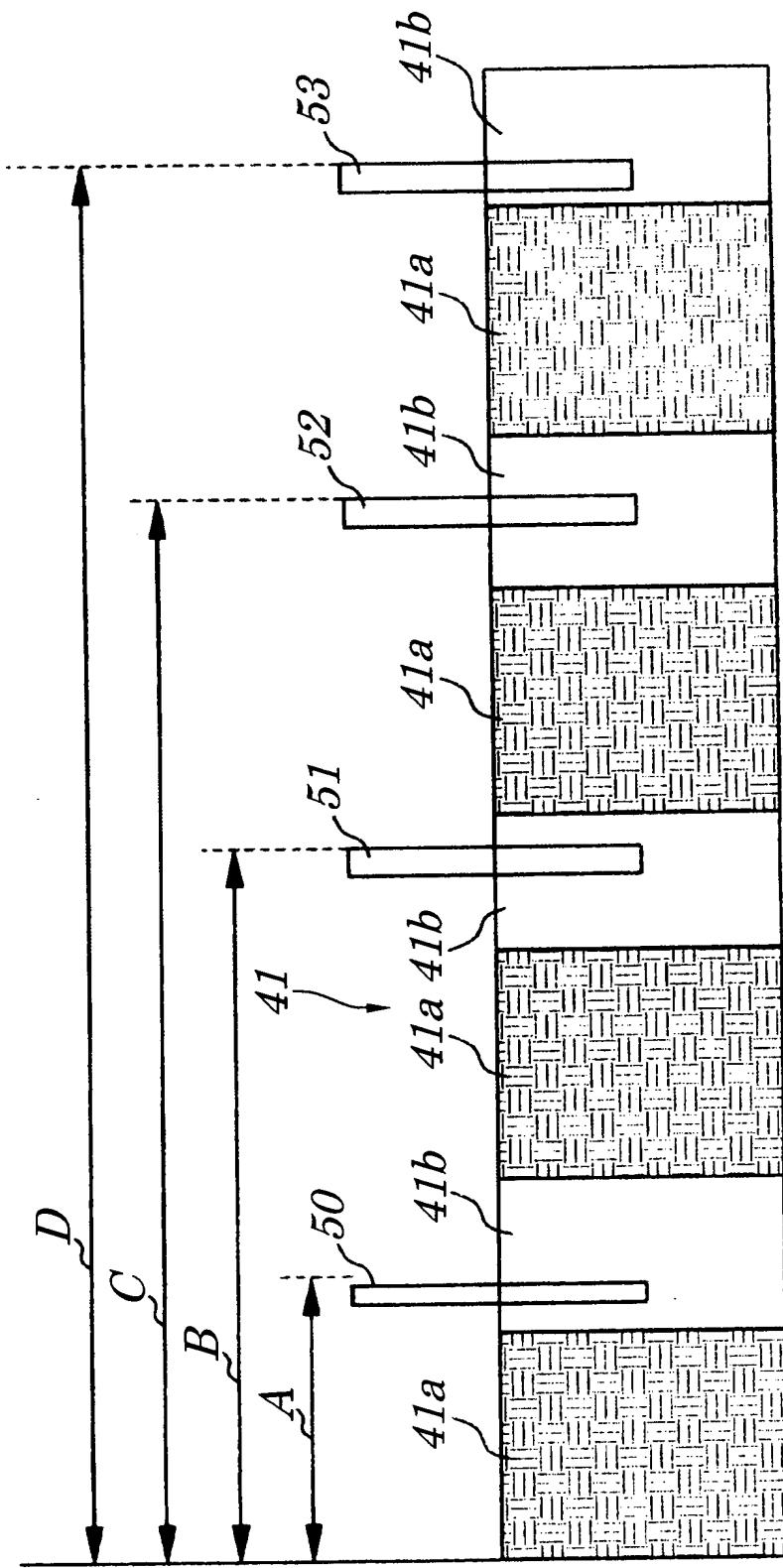
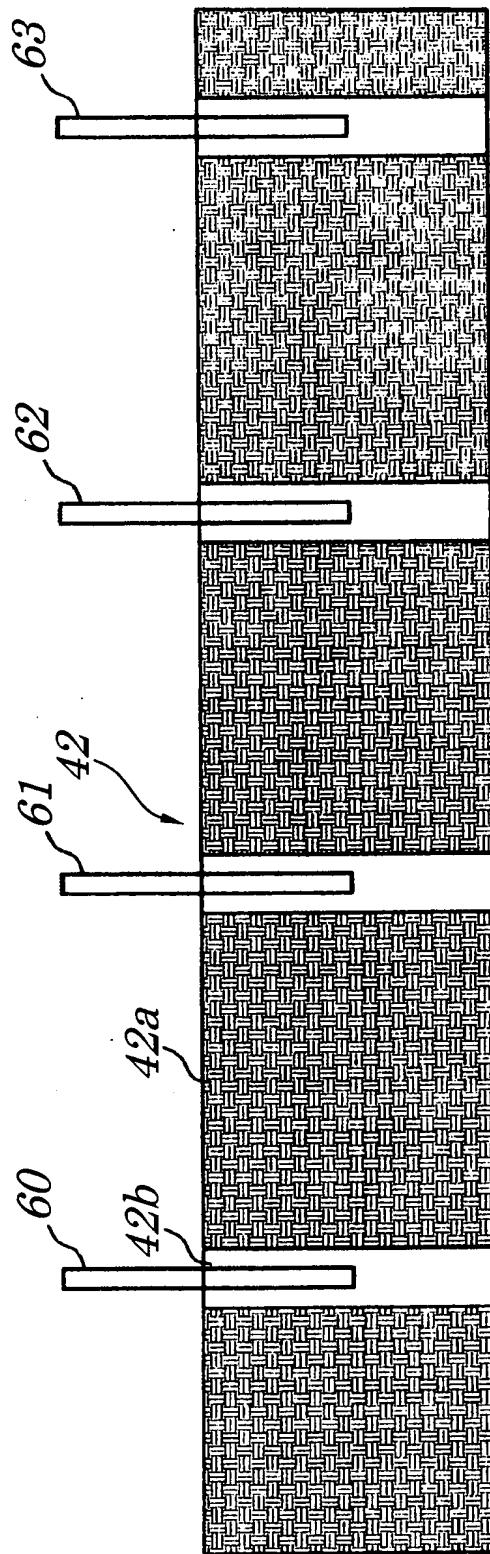


FIG. 6

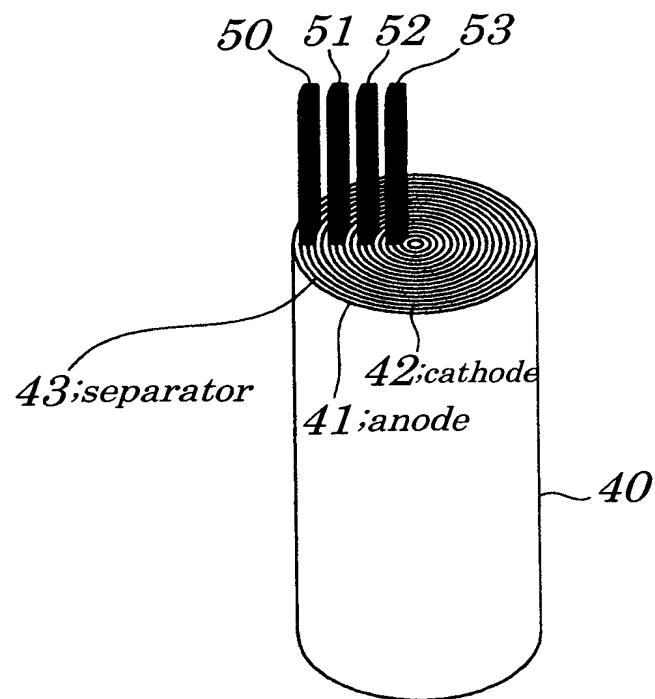




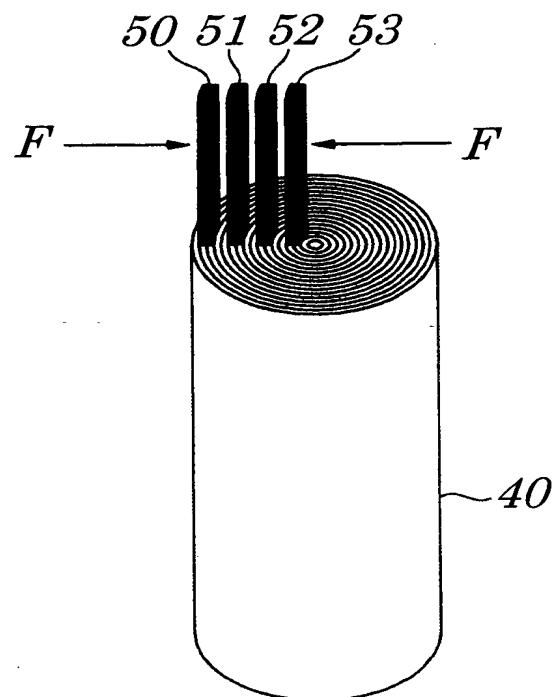
*FIG. 7*

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**FIG.8**

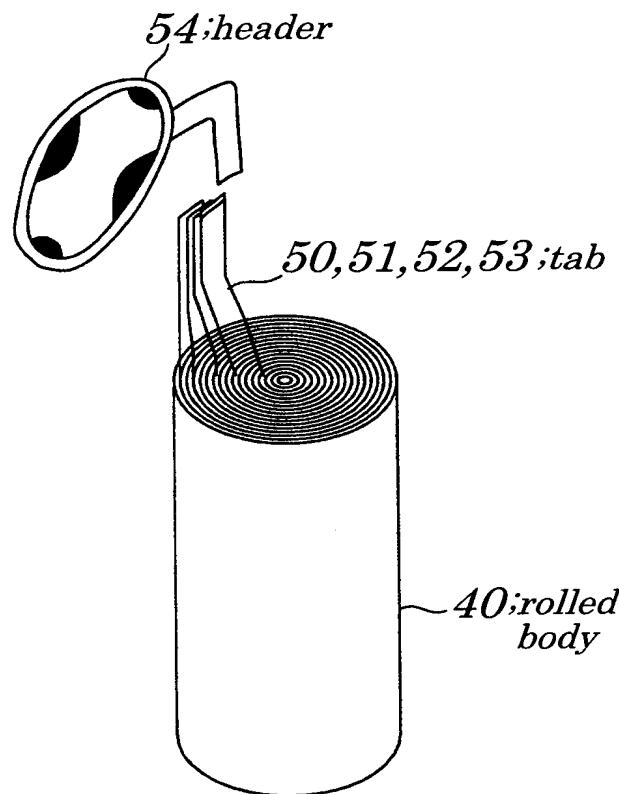


**FIG.9**

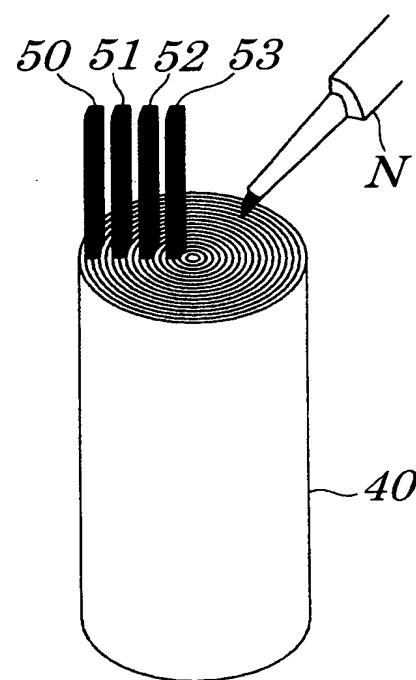


0 9 9 8 9 6 5 3 1 4 2 1 0 2

**FIG.10**

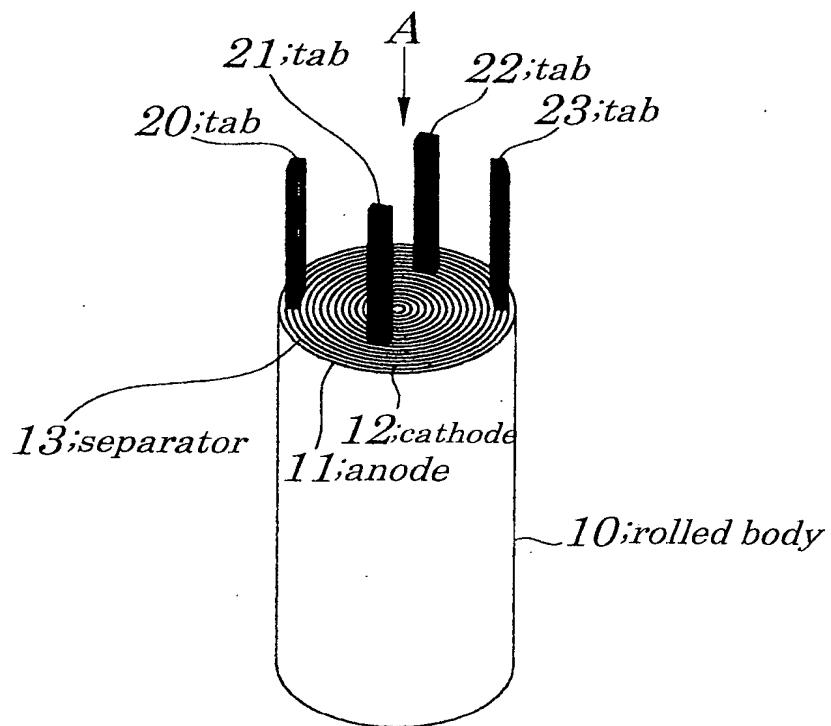


**FIG.11**



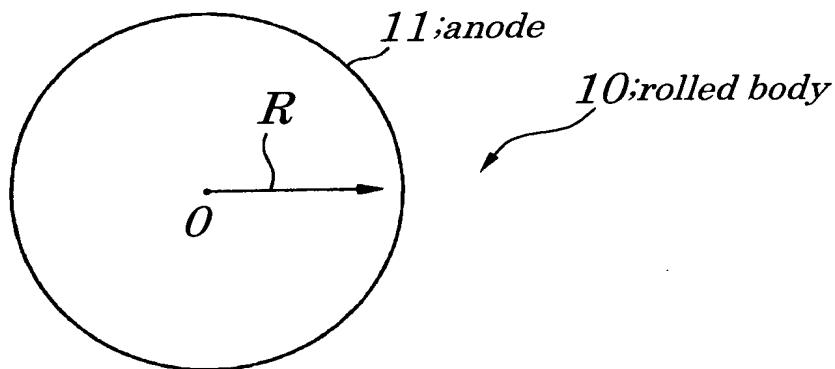
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**FIG.12 (PRIOR ART)**

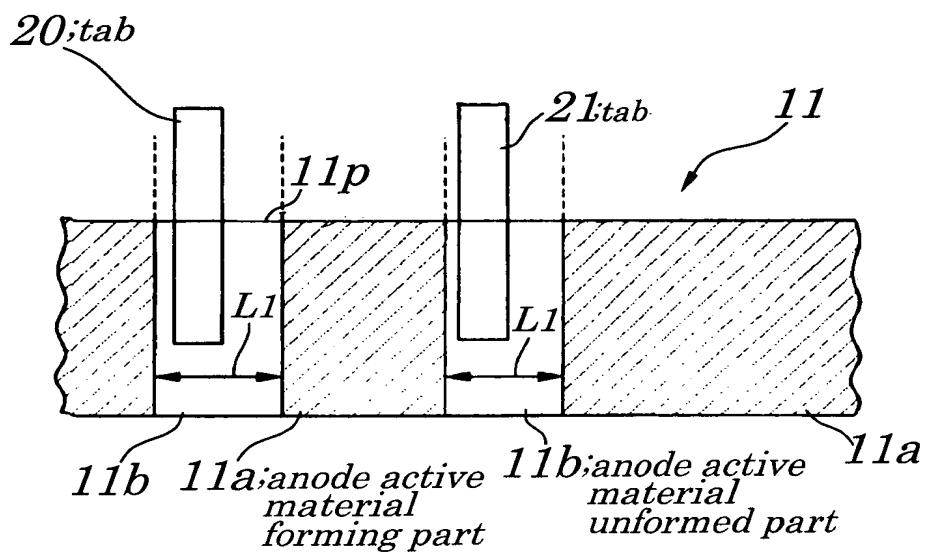


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**FIG.13A (PRIOR ART)**

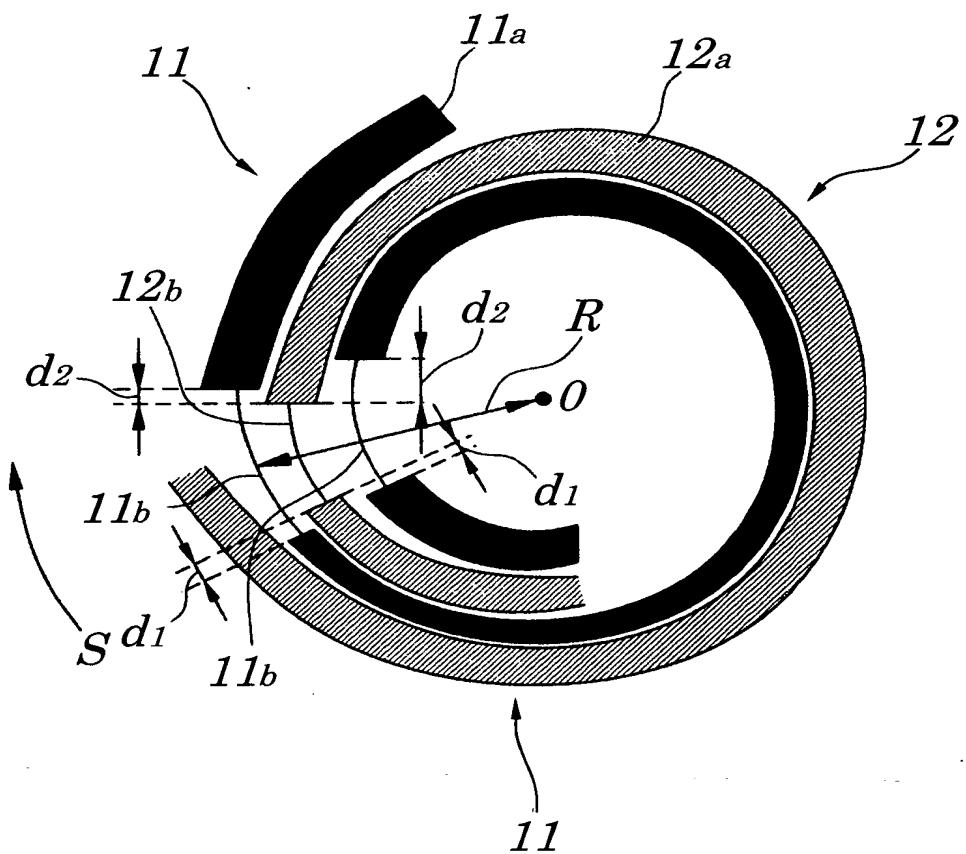


**FIG.13B (PRIOR ART)**



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**FIG. 14 (PRIOR ART)**



$11b$  : anode active material unformed part

$12b$  : cathode active material unformed part

$d_1, d_2$  : deviation

FIG. 15A (PRIOR ART)

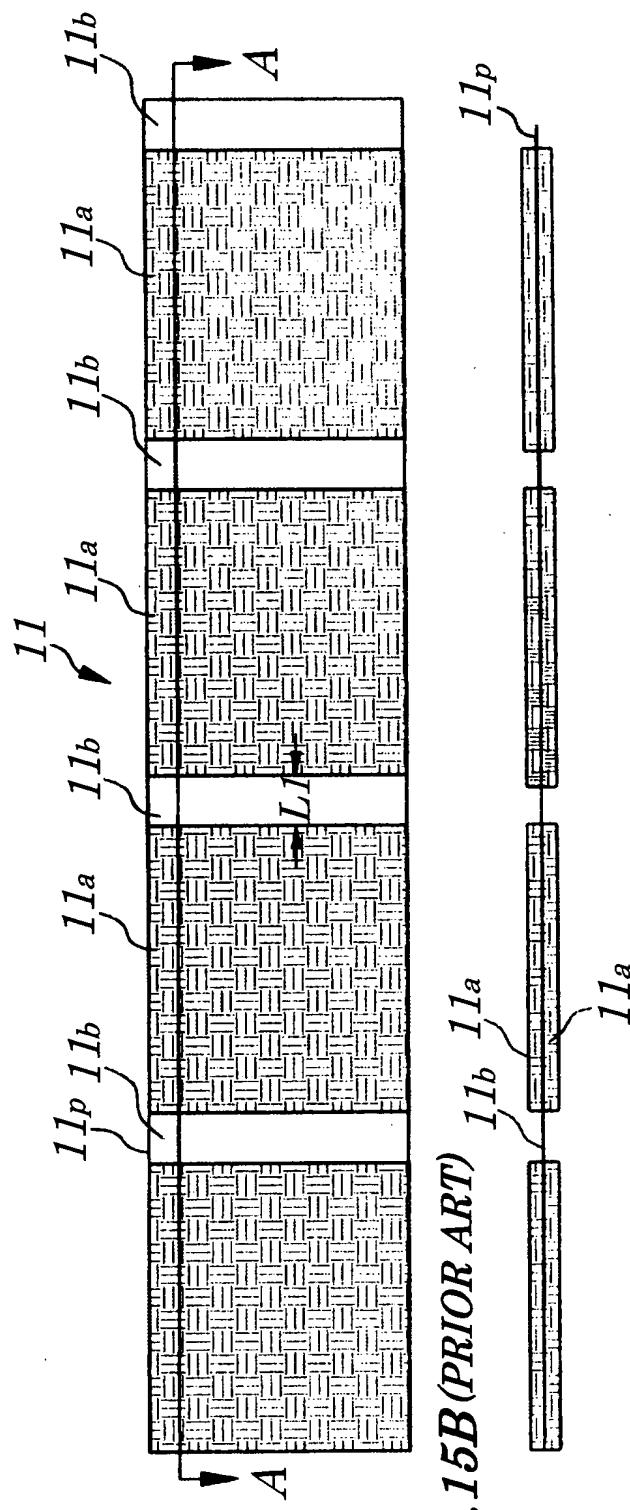


FIG. 15B (PRIOR ART)

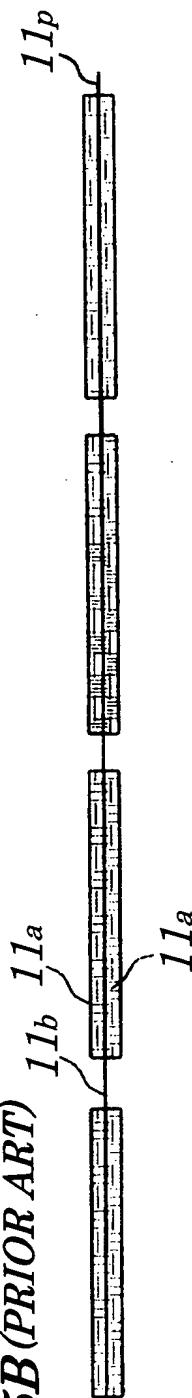


FIG.16A (PRIOR ART)

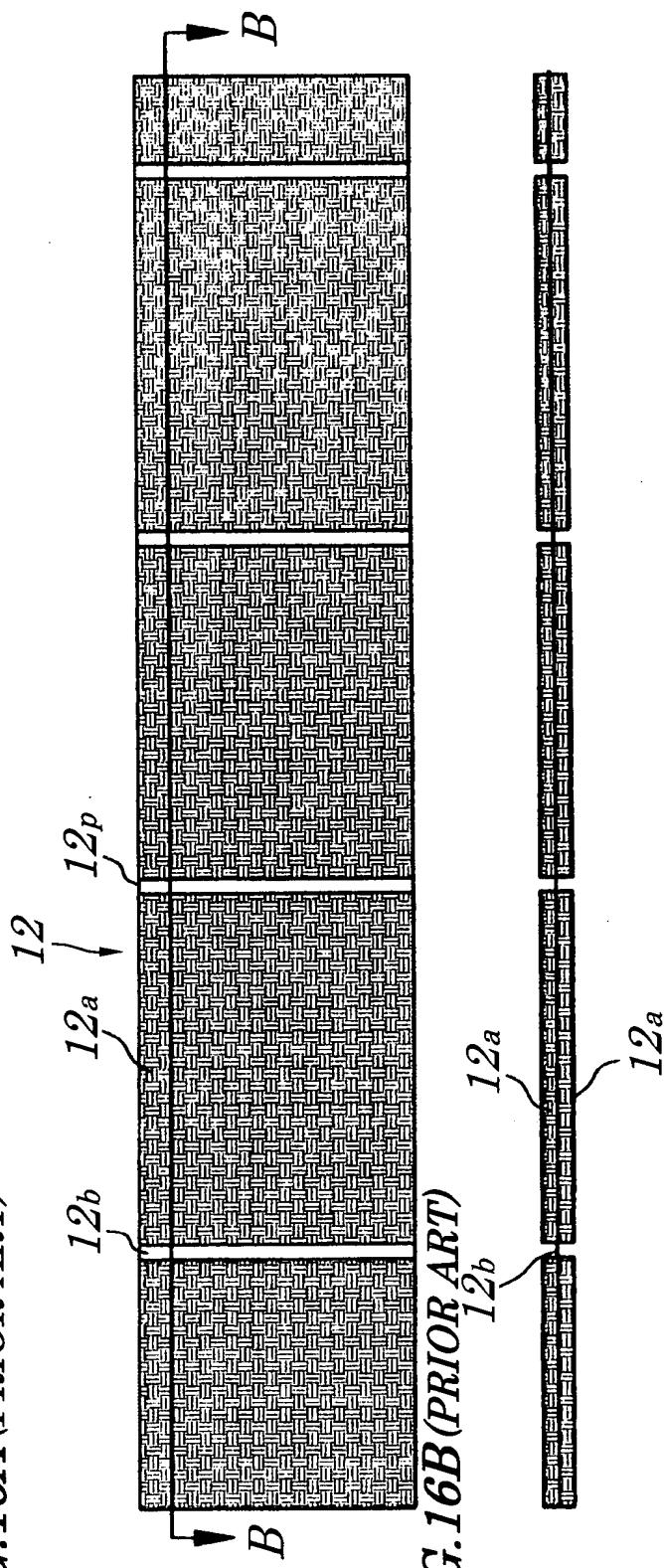
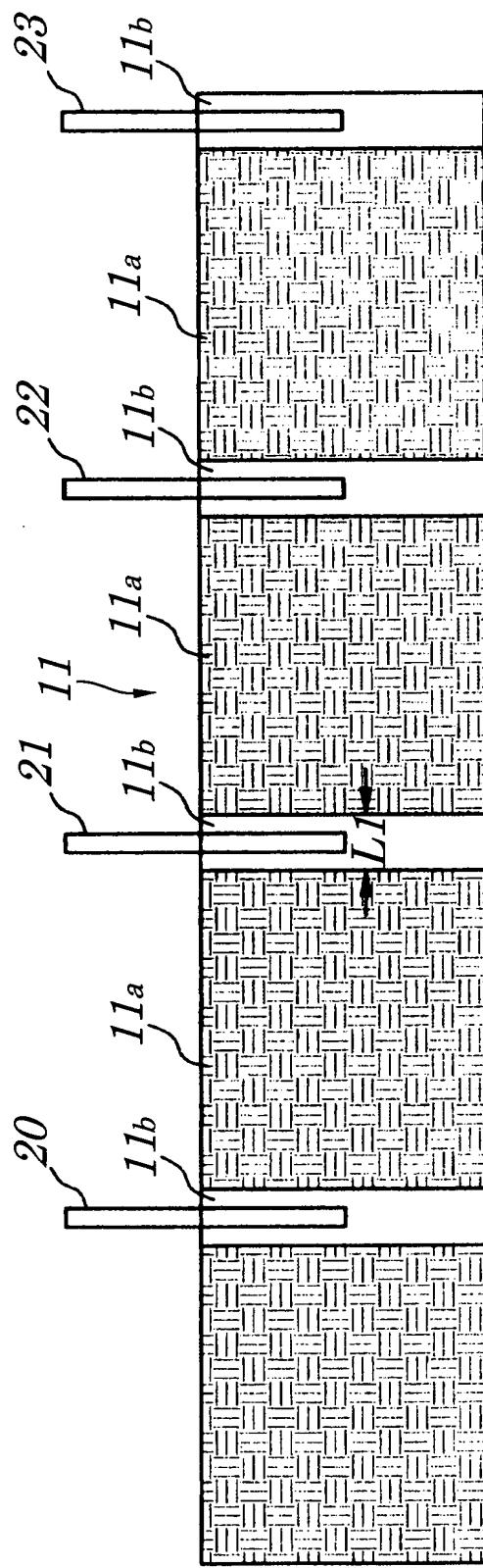
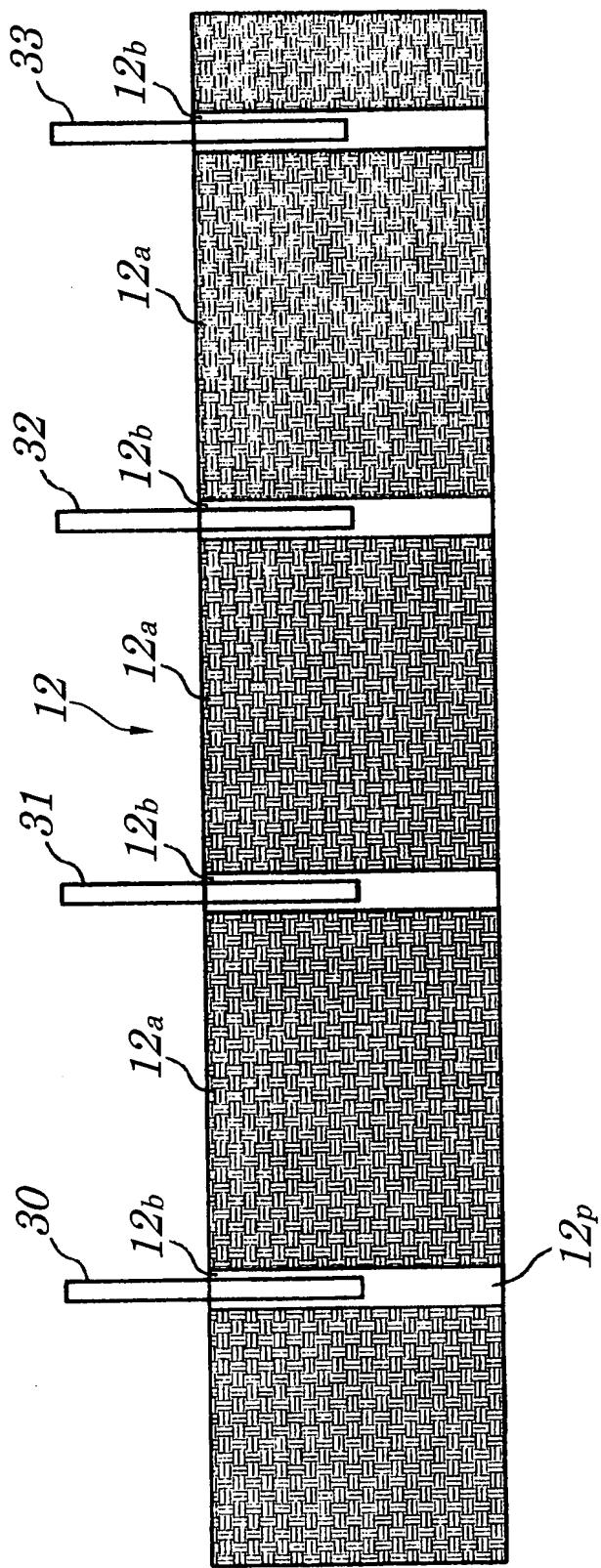


FIG.16B (PRIOR ART)

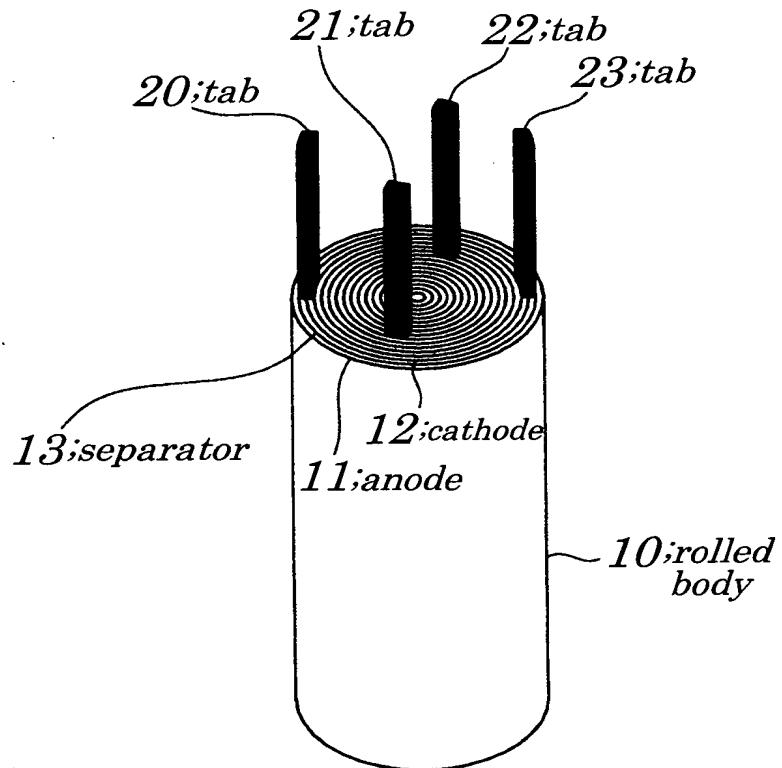
*FIG. 17 (PRIOR ART)*



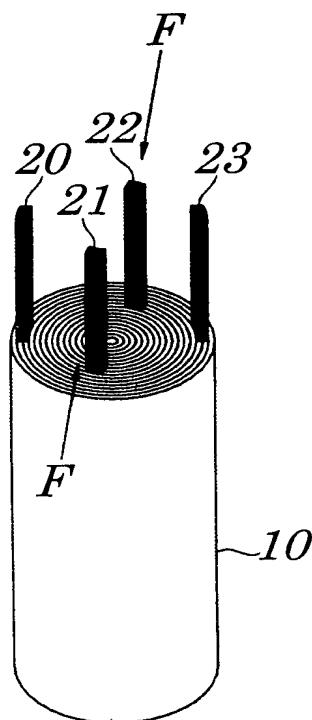
*FIG. 18 (PRIOR ART)*



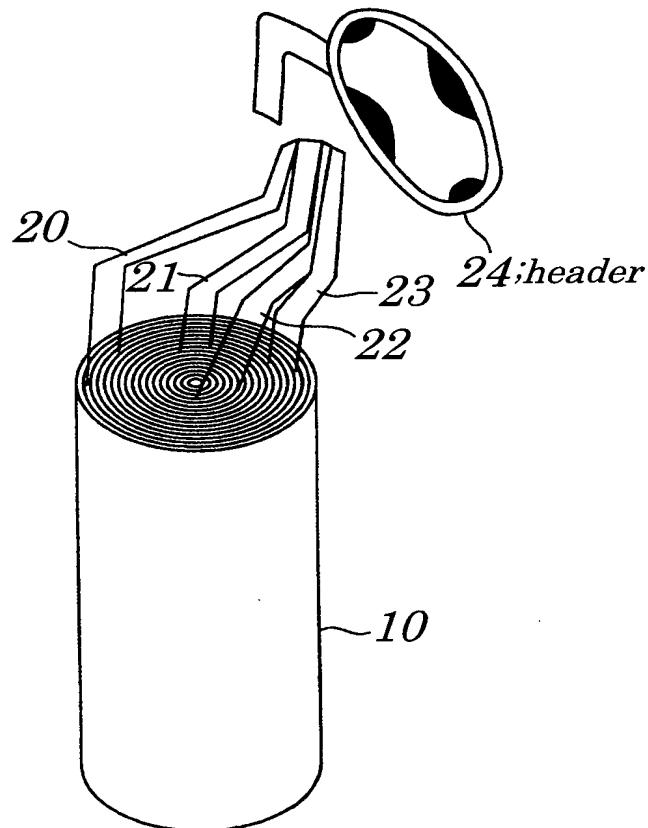
**FIG. 19 (PRIOR ART)**



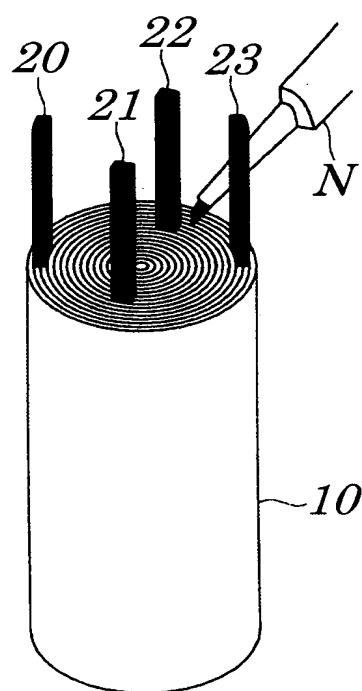
**FIG. 20 (PRIOR ART)**



**FIG.21 (PRIOR ART)**



**FIG.22 (PRIOR ART)**



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FIG. 23A (PRIOR ART)

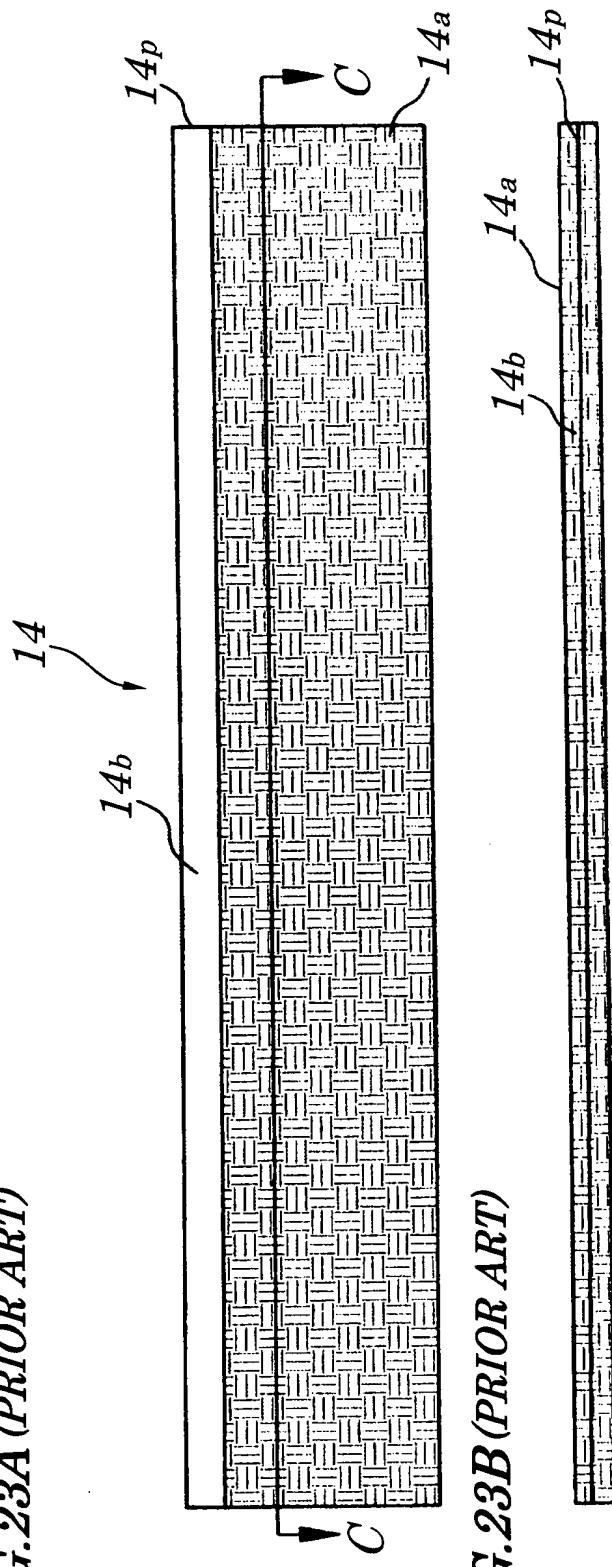
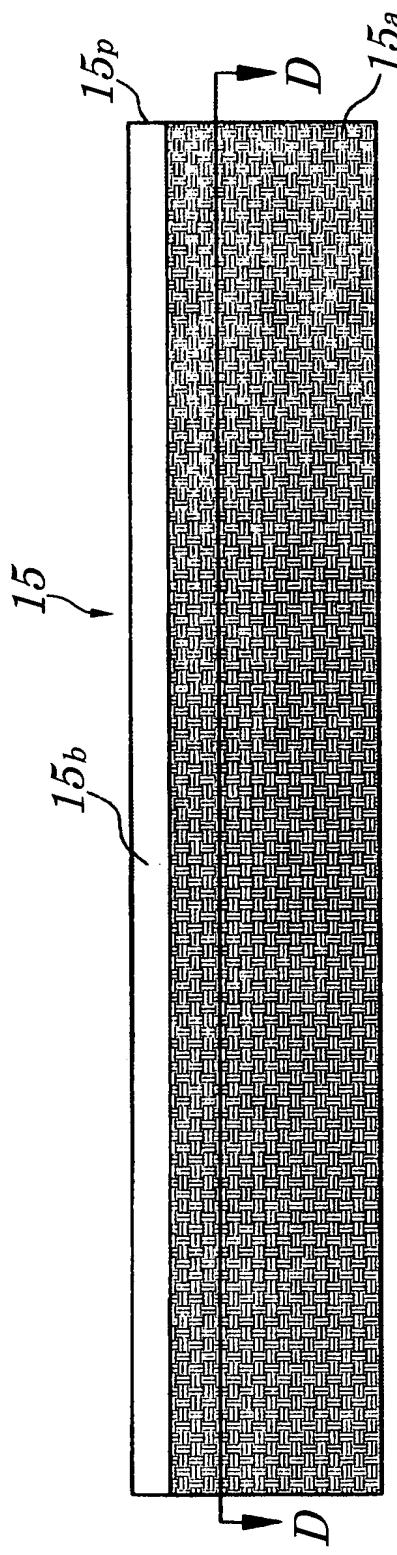


FIG. 23B (PRIOR ART)

*FIG. 24A (PRIOR ART)*



*FIG. 24B (PRIOR ART)*



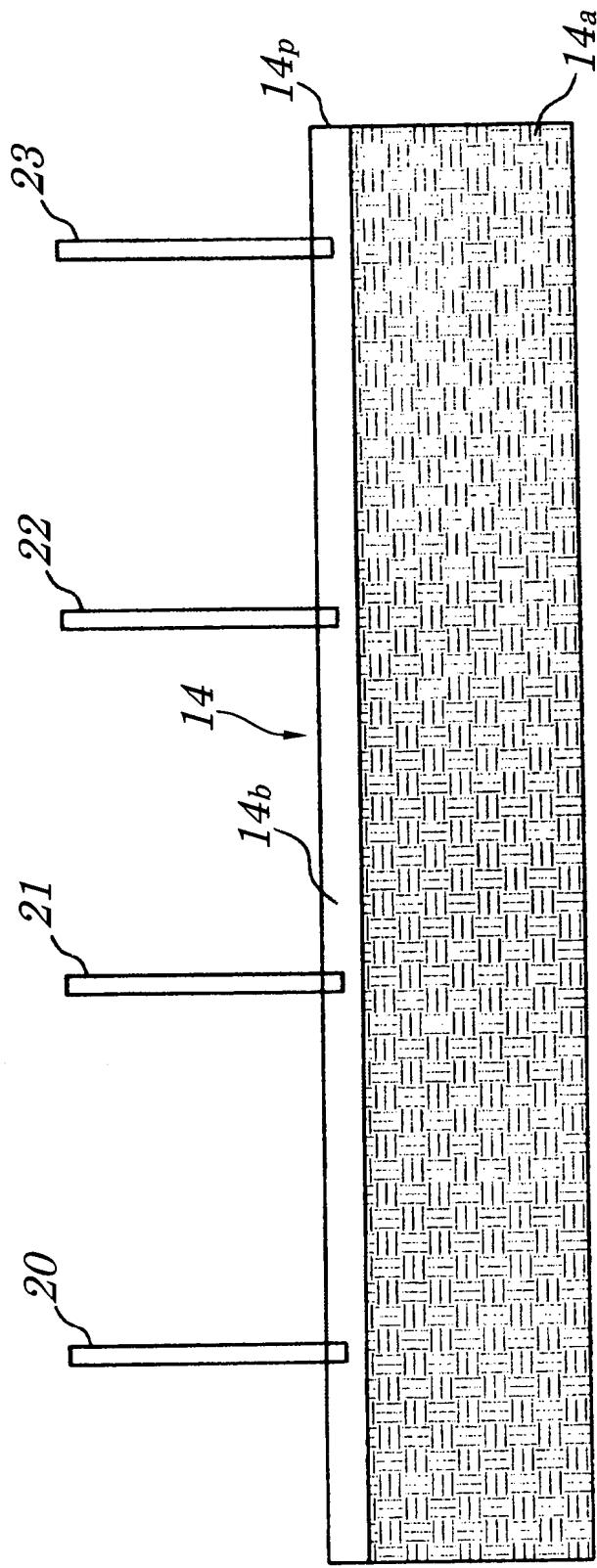


FIG.25 (PRIOR ART)

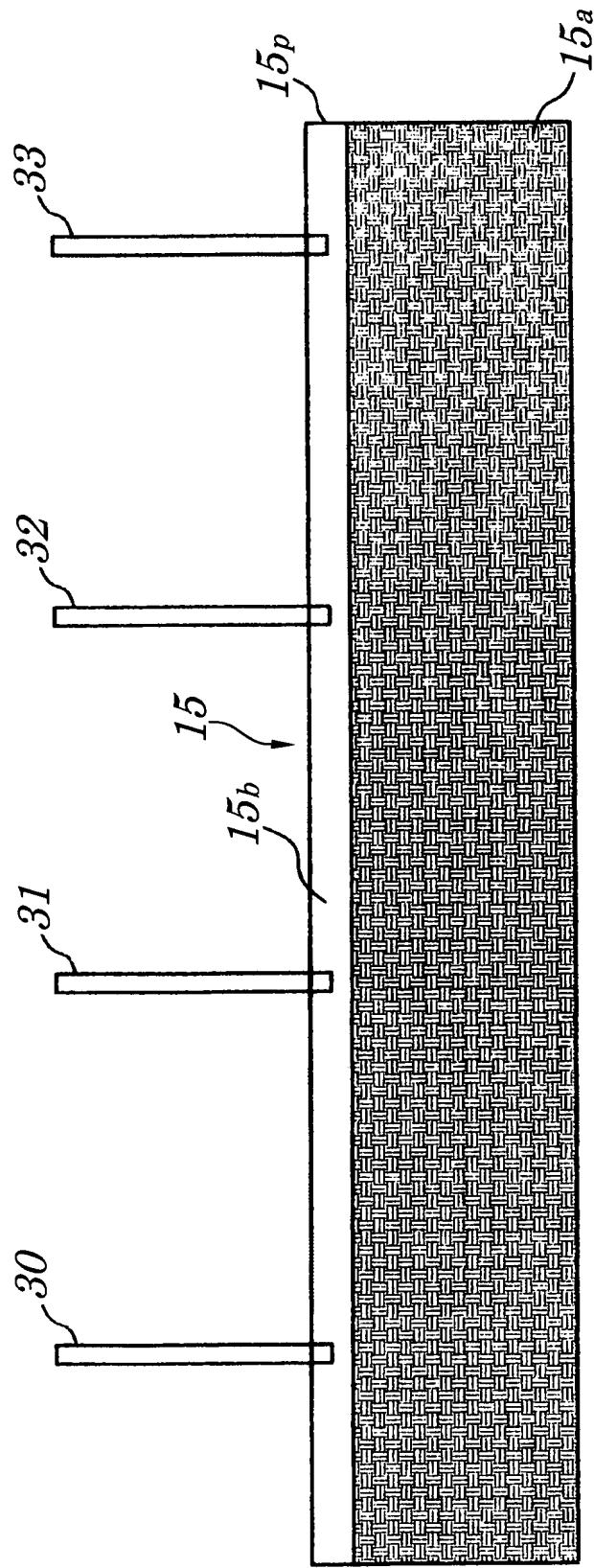


FIG. 26 (PRIOR ART)

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